Amendments to the Specification:

Please replace paragraph **[0001]** with the following amended paragraph:

[0001] This application is a continuation-in-part of, and claims the benefit of priority from U.S. Application No. 09/604,837 (Attorney Docket No. 081230-000100US), filed June 27, 2000 **(now U.S. Patent No. 6,666,135)**; which was a continuation-in-part of U.S. Application No. 09/117,753 (Attorney Docket No. 081230-000000US), filed on March 22, 1999 (now U.S. Patent No. 6,095,039), which was a 35 USC §371 filing of PCT/EP97/06474, filed November 20, 1997, which is a European PCT filing of German Application No. 196 50 576.3, filed December 6, 1996, the full disclosures of which are incorporated herein by reference.

Please replace paragraph **[0025]** with the following amended paragraph:

[0025] For this reason, power control is carried out during operation. Each roll is supplied with an amount of power which, at least approximately, covers half the re-forming and transporting power transmitted to the product web in each nip defined by the said roll, plus the loss power. It should be noted that the drive power of the guide rolls 44 in the embodiment illustrated is transmitted by means of the product web in the manner of a flexible gear mechanism; this power therefore also has to be taken into account when calculating the set points--also stored in the memory ~~56~~ **58**. However, it is preferred, particularly in the case of larger in-line calenders, to provide the guide rolls with their own drives as well.